

Title: METHOD OF FORMING
FLAT-TUBE INSERTION SLOTS IN
A HEADER TUBE

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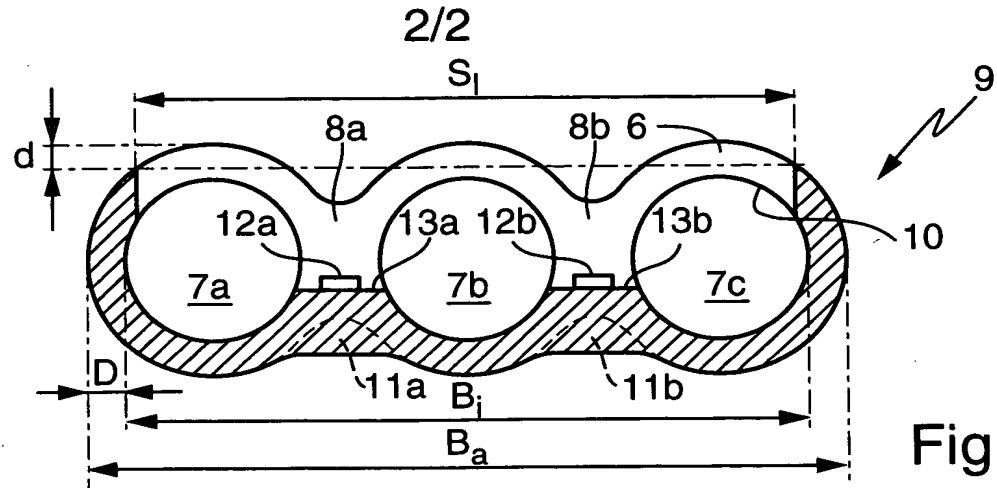


Fig. 6

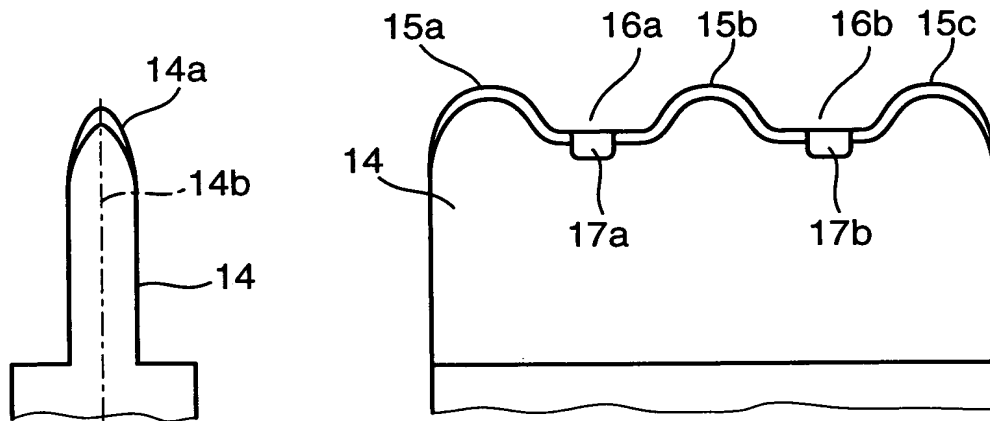


Fig. 7

Fig. 8

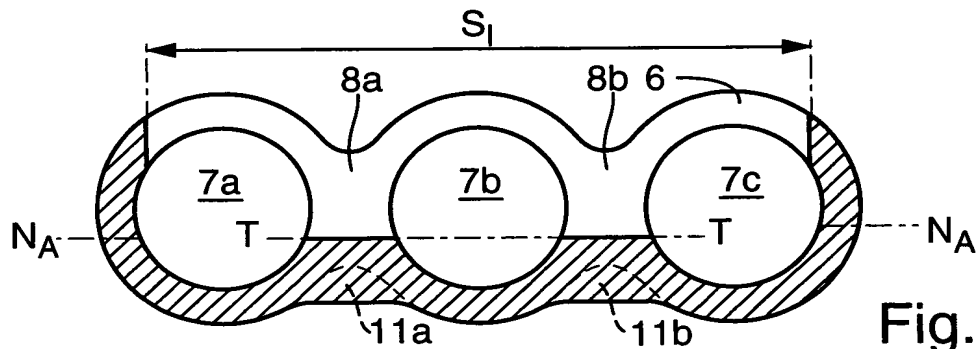


Fig. 9

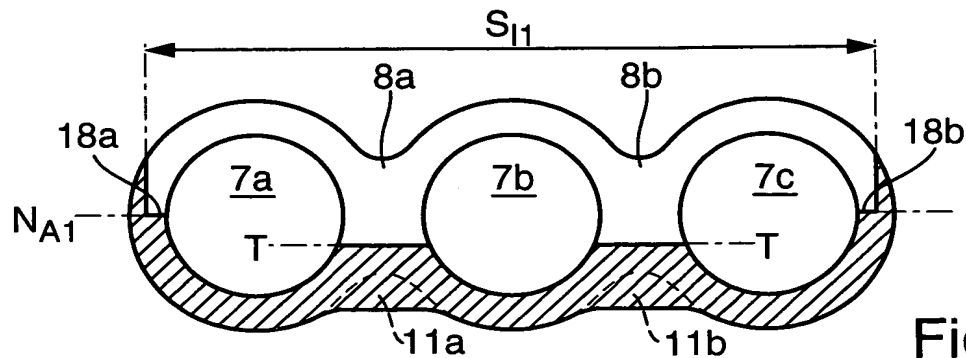


Fig. 10